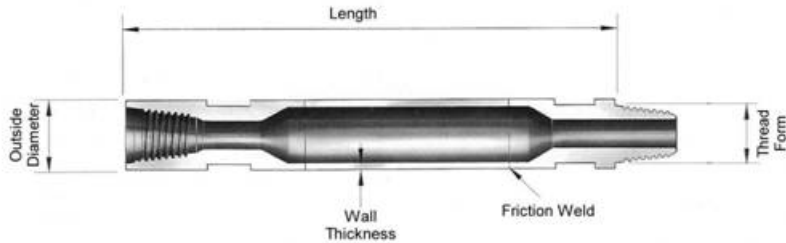


## Drill Rods

Drill Pipe up to 139.7 mm (5 1/2") diameter friction welded in house.  
 Drill Pipe is manufactured up to 406 mm (16") diameter and 9 metre effective length.  
 All tool joints are nitrided for extra wear resistance.



Standard drill rod lengths are 1000 mm; 1500 mm; 2000 mm; 3000 mm and 6000 mm.

Other sizes and special rods can be manufactured to suit your requirements.

Outside Diameter (mm)	Bore	Thread (mm)	Thread	Wall Thickness (mm)
76.2	25.4	60.3	API reg	4
76.2	25.4	60.3	API reg	6.4
76.2	25.4	60.3	API reg	8
76.2	25.4	60.3	API reg	9.5
88.9	25.4	60.3	API reg	4.5
88.9	25.4	60.3	API reg	6.4
88.9	25.4	60.3	API reg	8
88.9	25.4	60.3	API reg	9.5
88.9	31.8	60.3	API reg	6.4
88.9	44.5	60.3	IF	6.4
88.9	44.5	60.3	IF	8
88.9	44.5	60.3	IF	9.5
101.6	25.4	60.3	API reg	6.4
101.6	44.5	60.3	IF	8
101.6	44.5	60.3	IF	9.5
114.3	38.1	88.9	API reg	4.5
114.3	38.1	88.9	API reg	6.4
114.3	38.1	88.9	API reg	8
114.3	38.1	88.9	API reg	9.5
114.3	44.5	73	IF	6.4
114.3	44.5	73	IF	9.5
127	68.3	88.9	IF	6.4
127	68.3	88.9	IF	8
127	68.3	88.9	IF	9.5
139.7	57.2	114.3	API reg	8
139.7	57.2	114.3	API reg	9.5
139.7	57.2	114.3	API reg	12.5

193.7	82.6	168.3	API reg	12.5
203.2	82.6	168.3	API reg	9.5
254	101.6	219.1	API reg	16